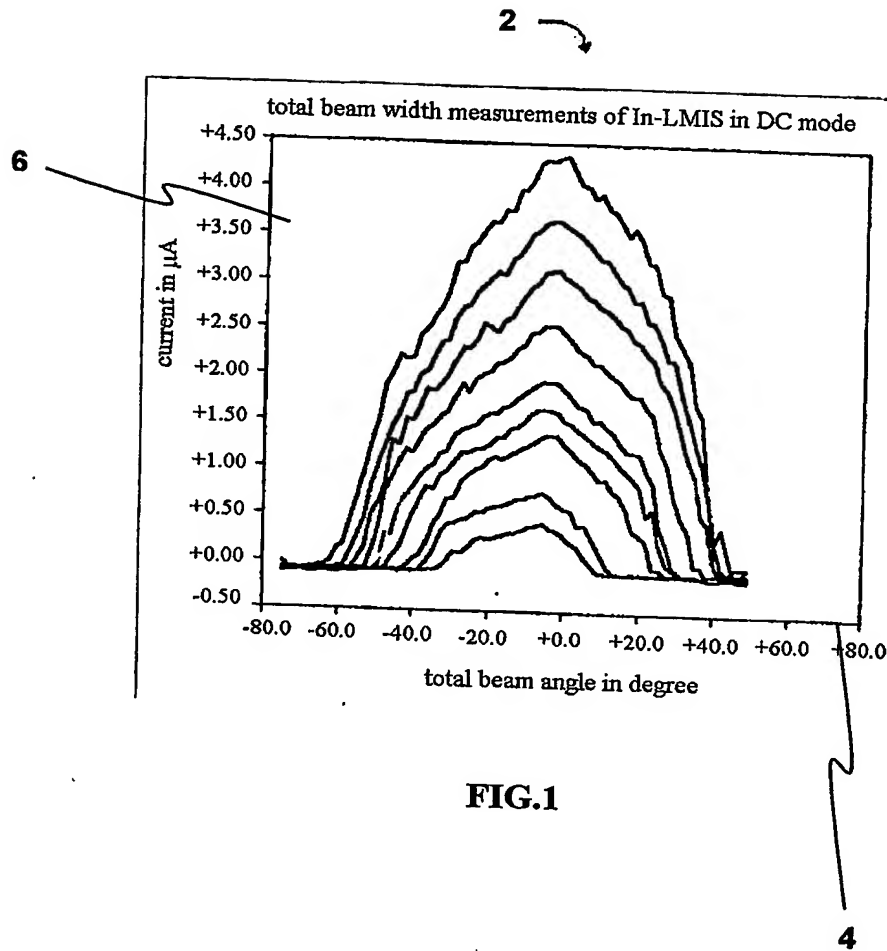
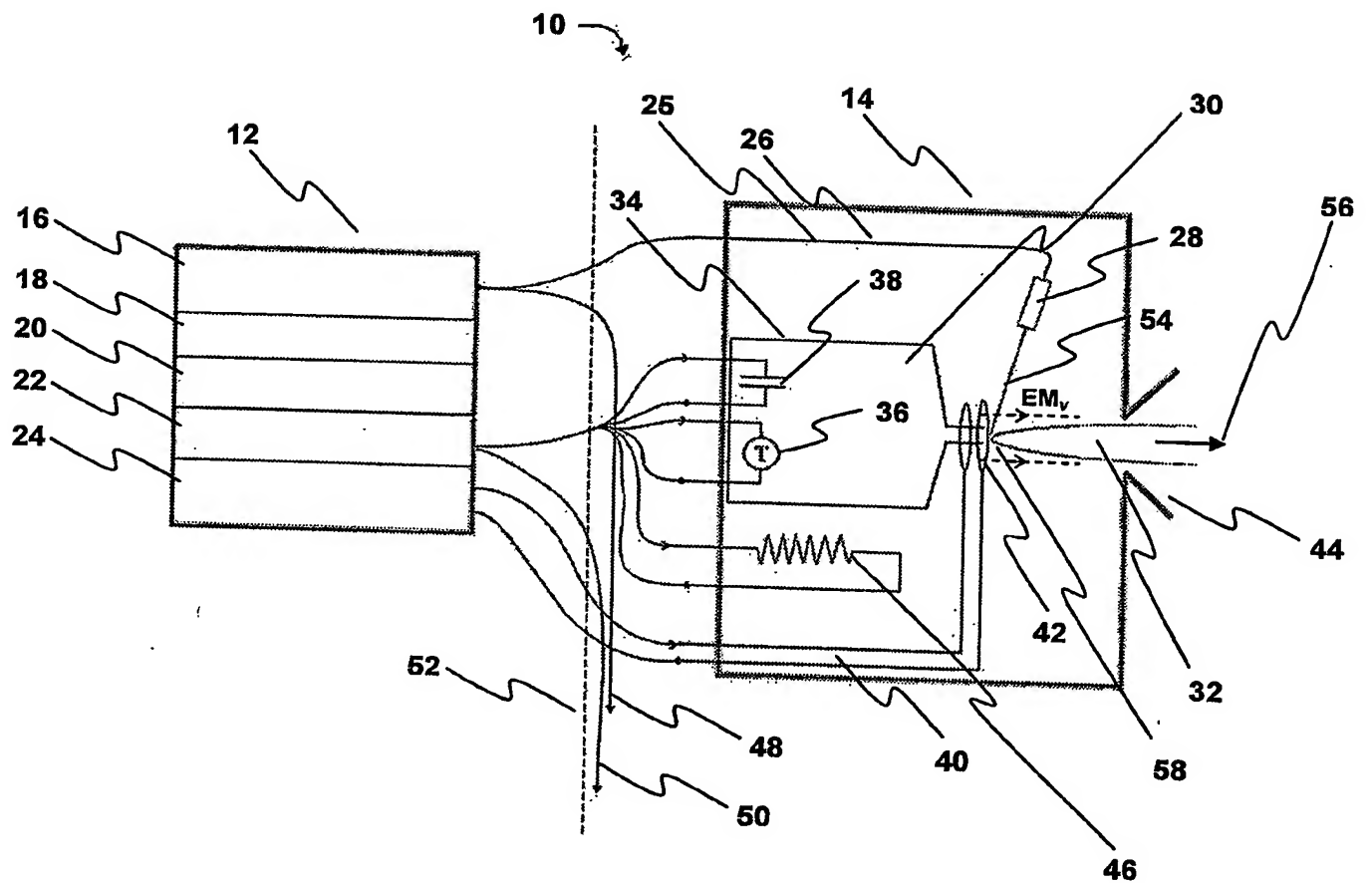


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**FIG. 2**

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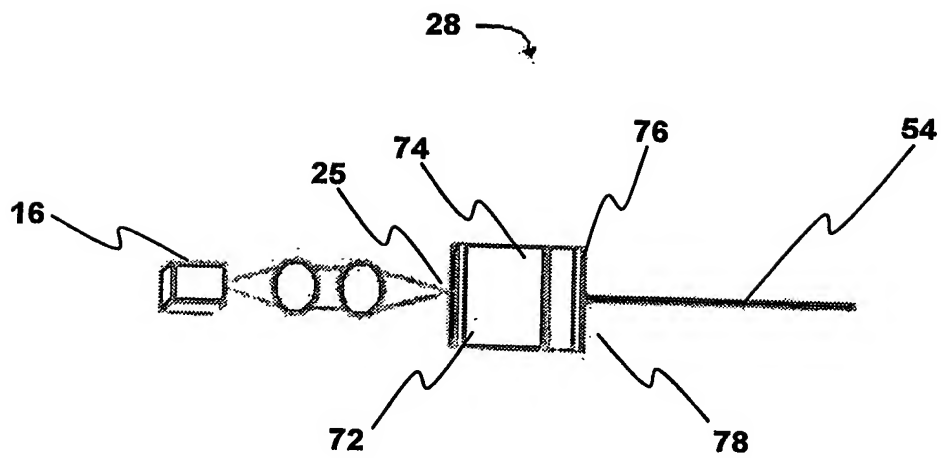


FIG. 3

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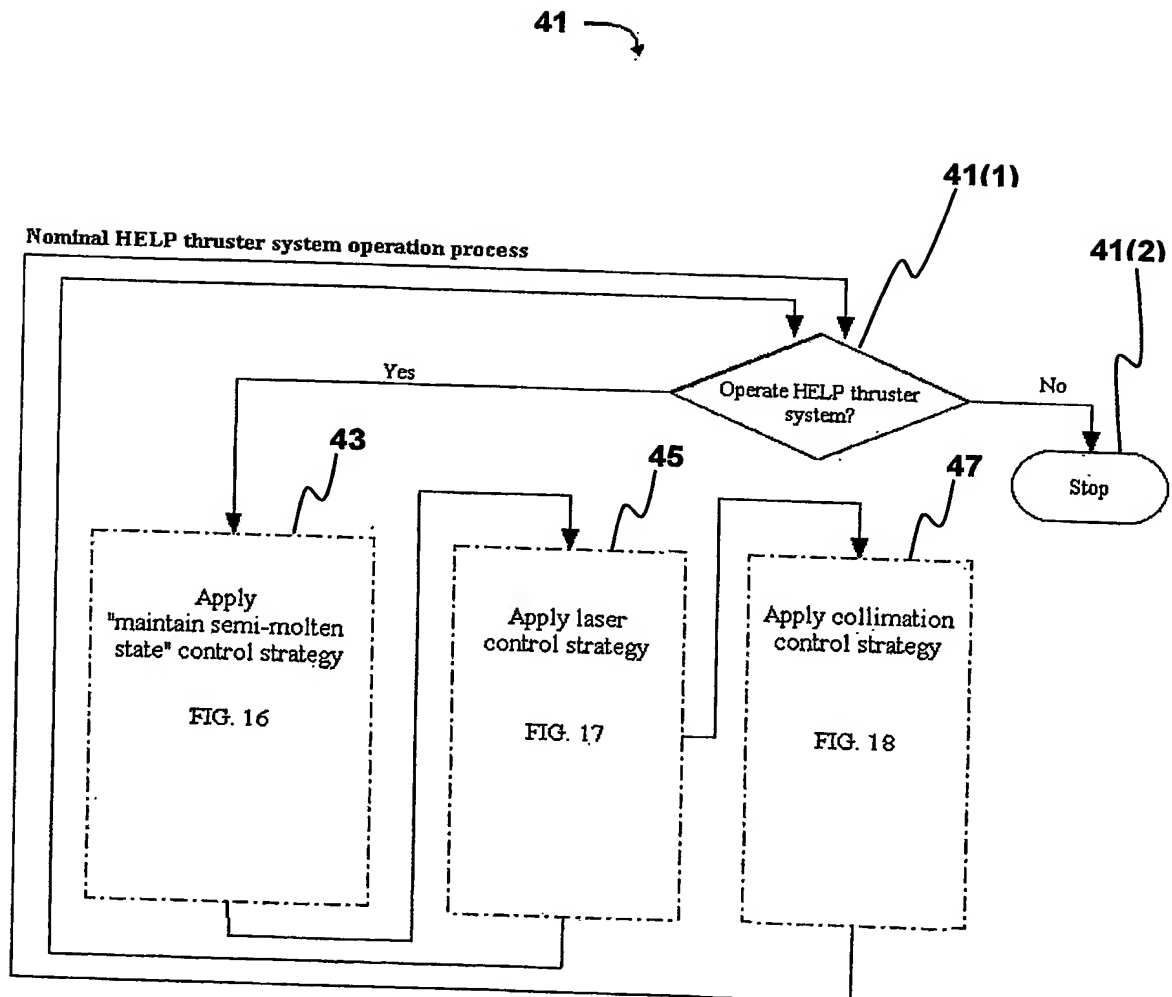


FIG. 4

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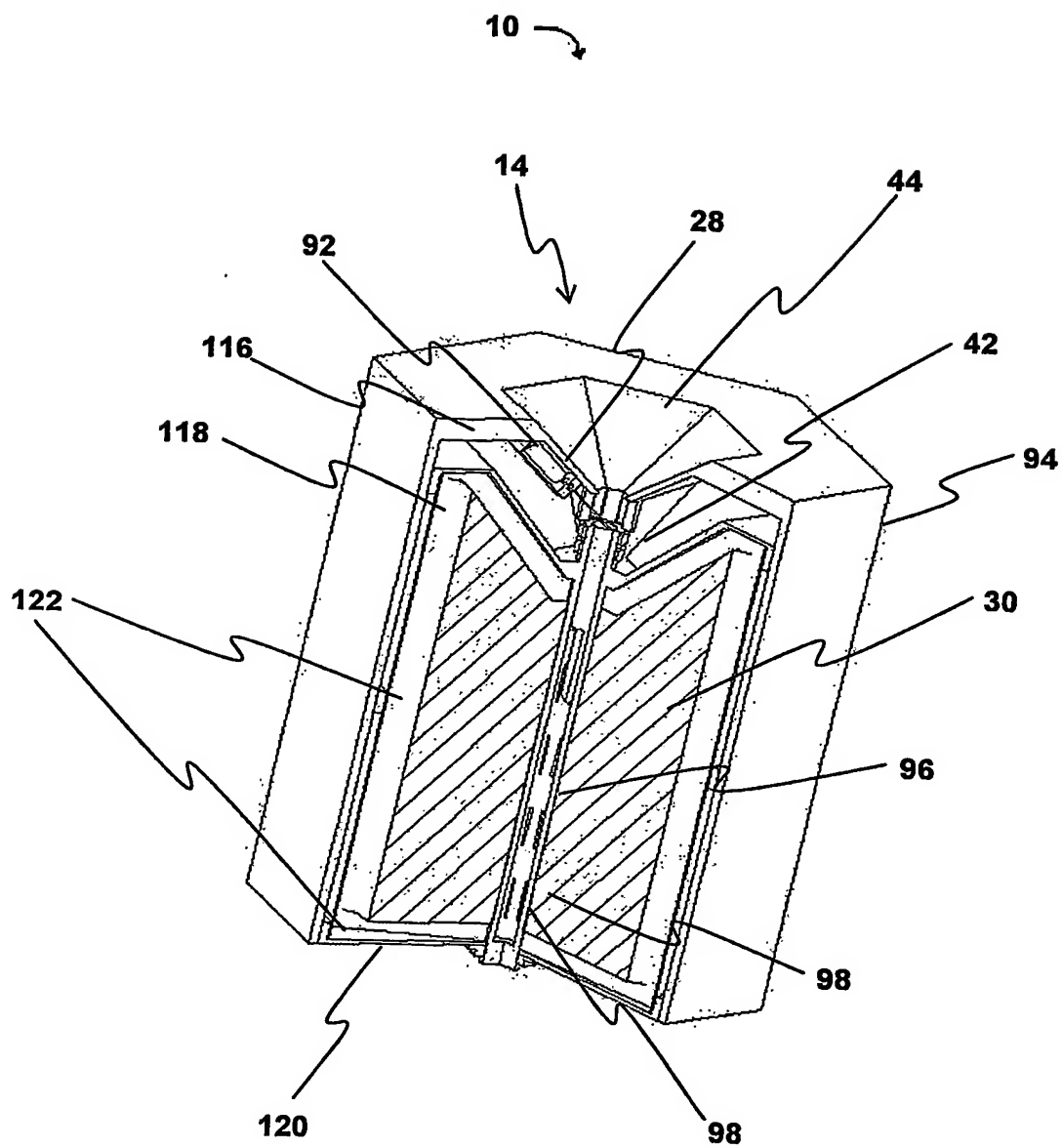


FIG. 5

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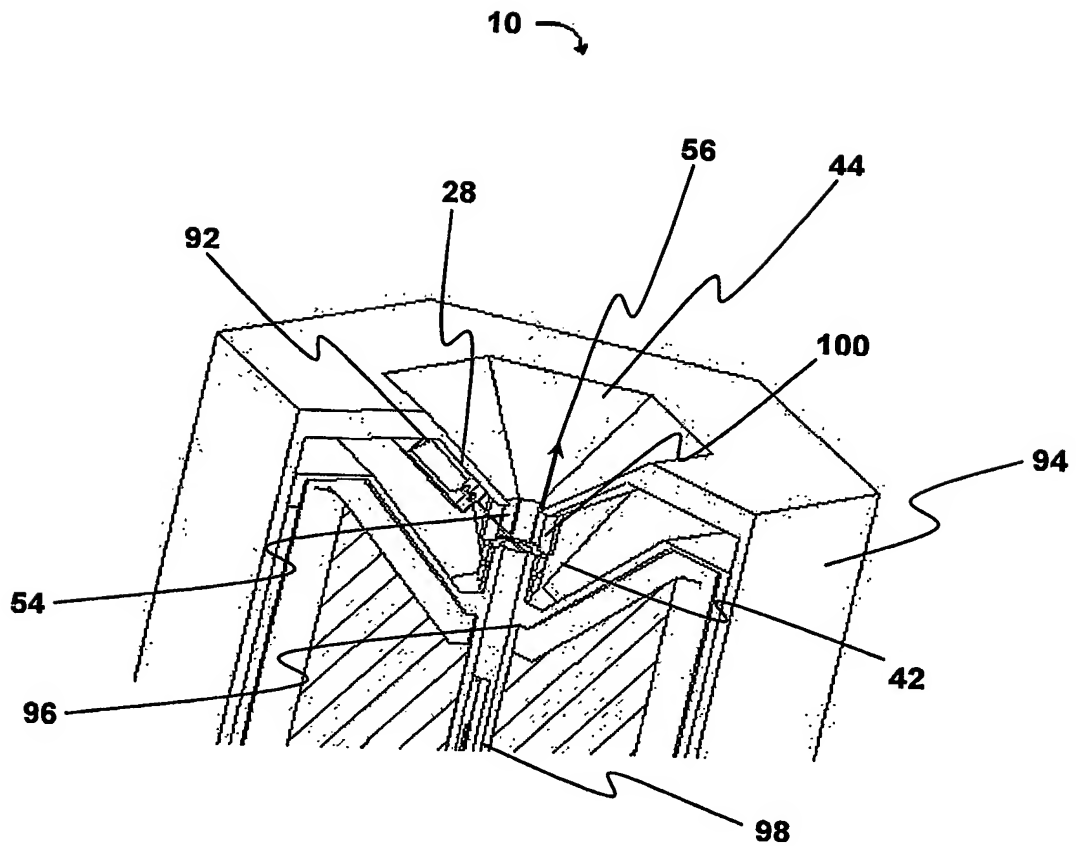


FIG. 6

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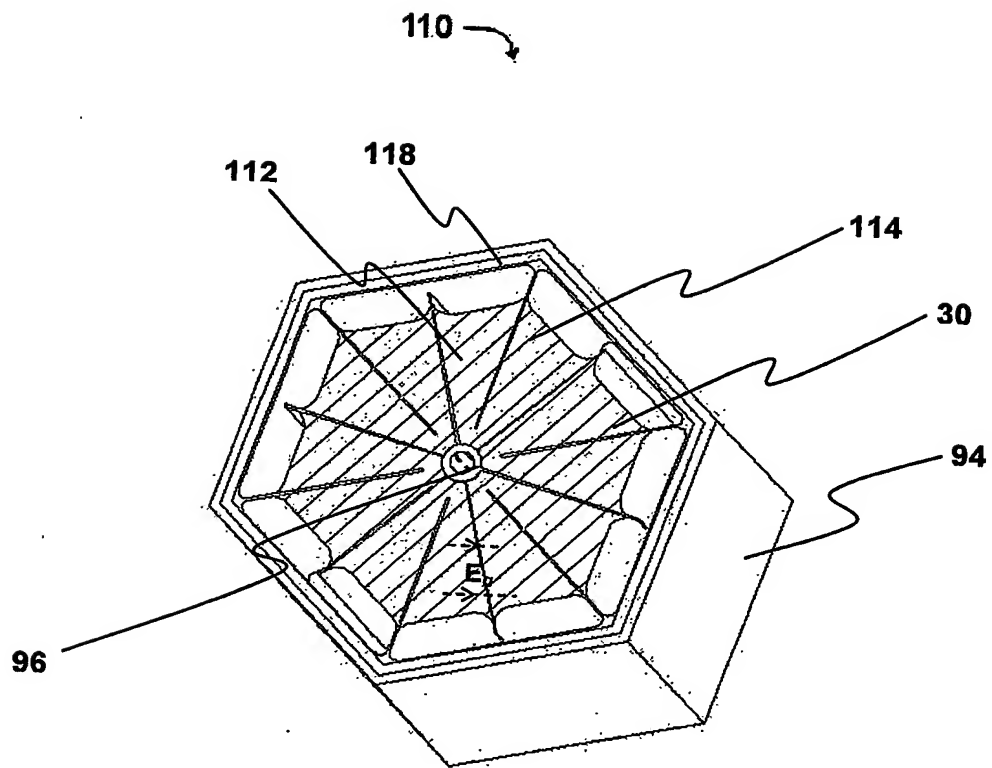


FIG. 7

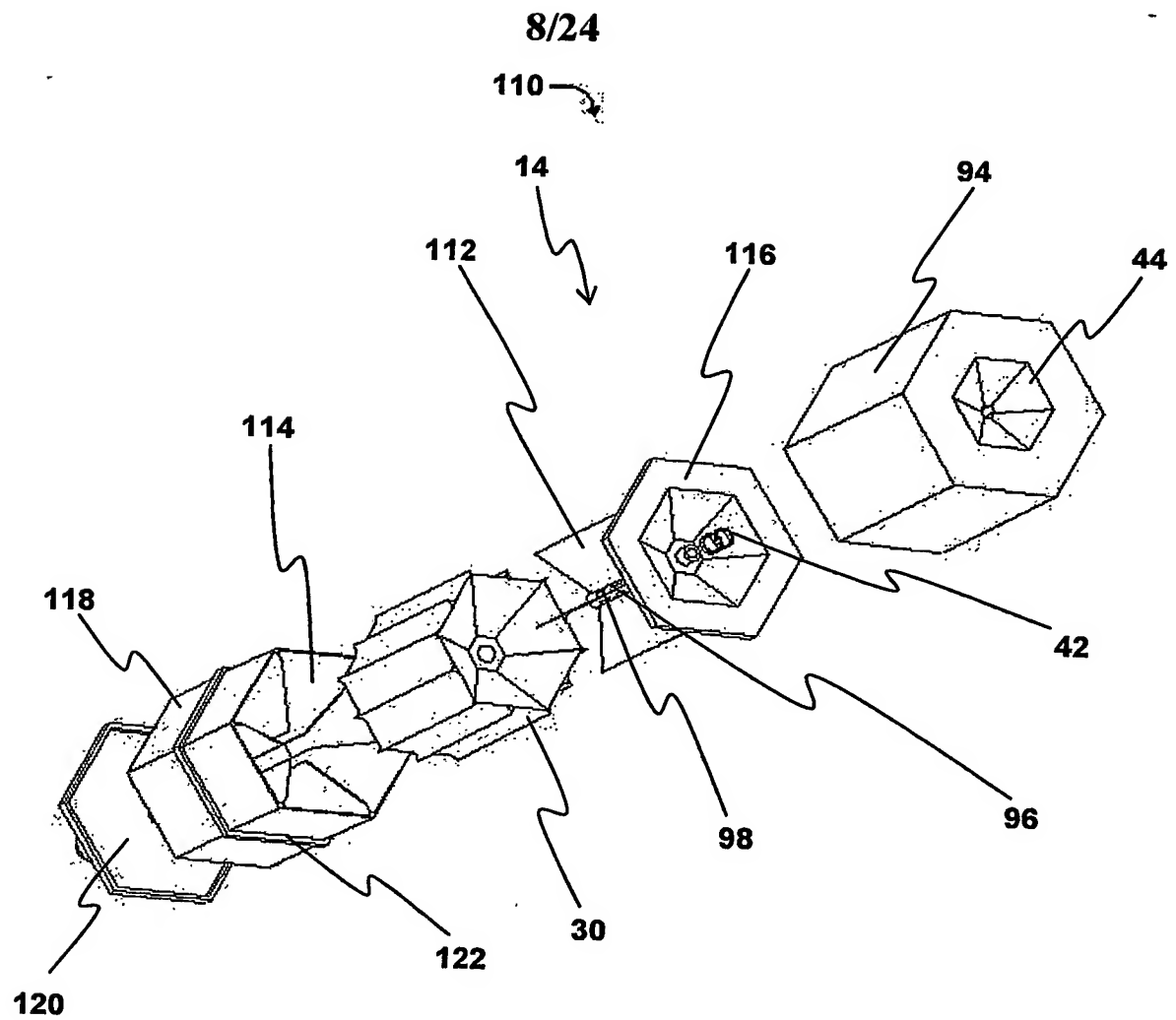


FIG. 8



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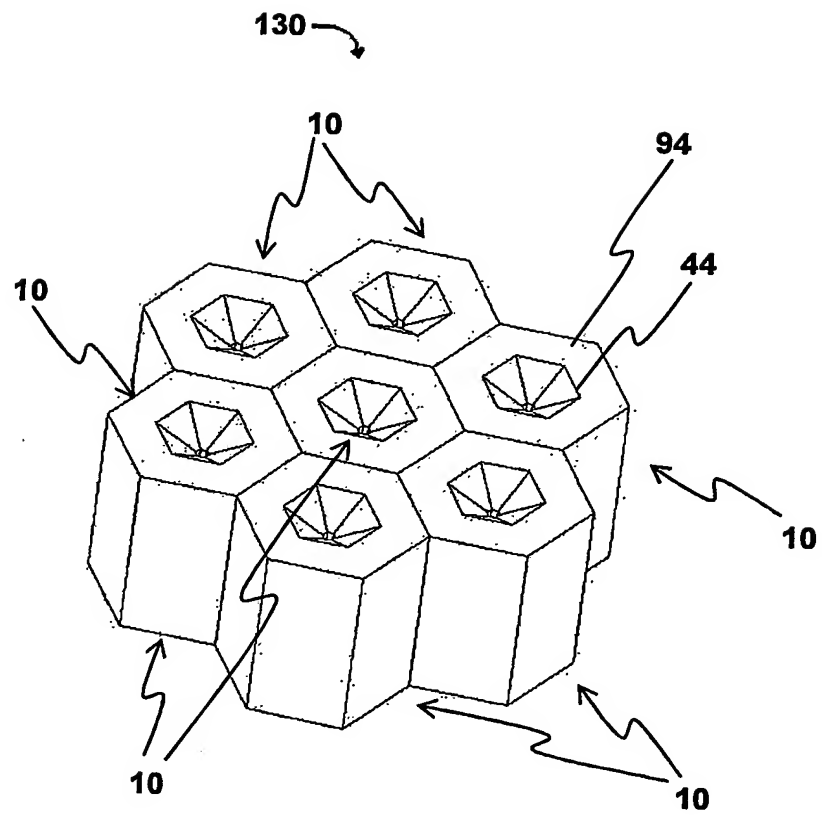


FIG. 9



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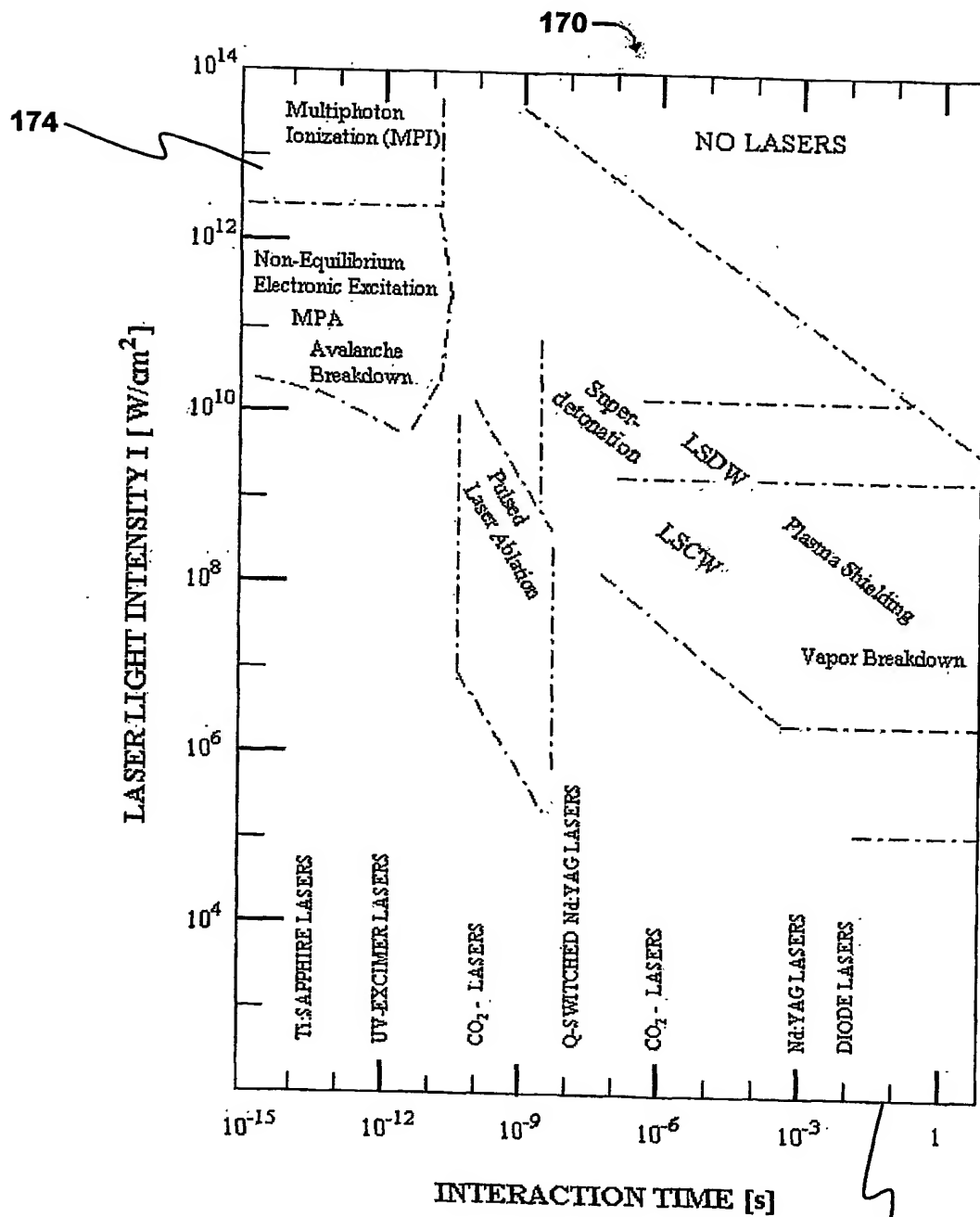


FIG. 11

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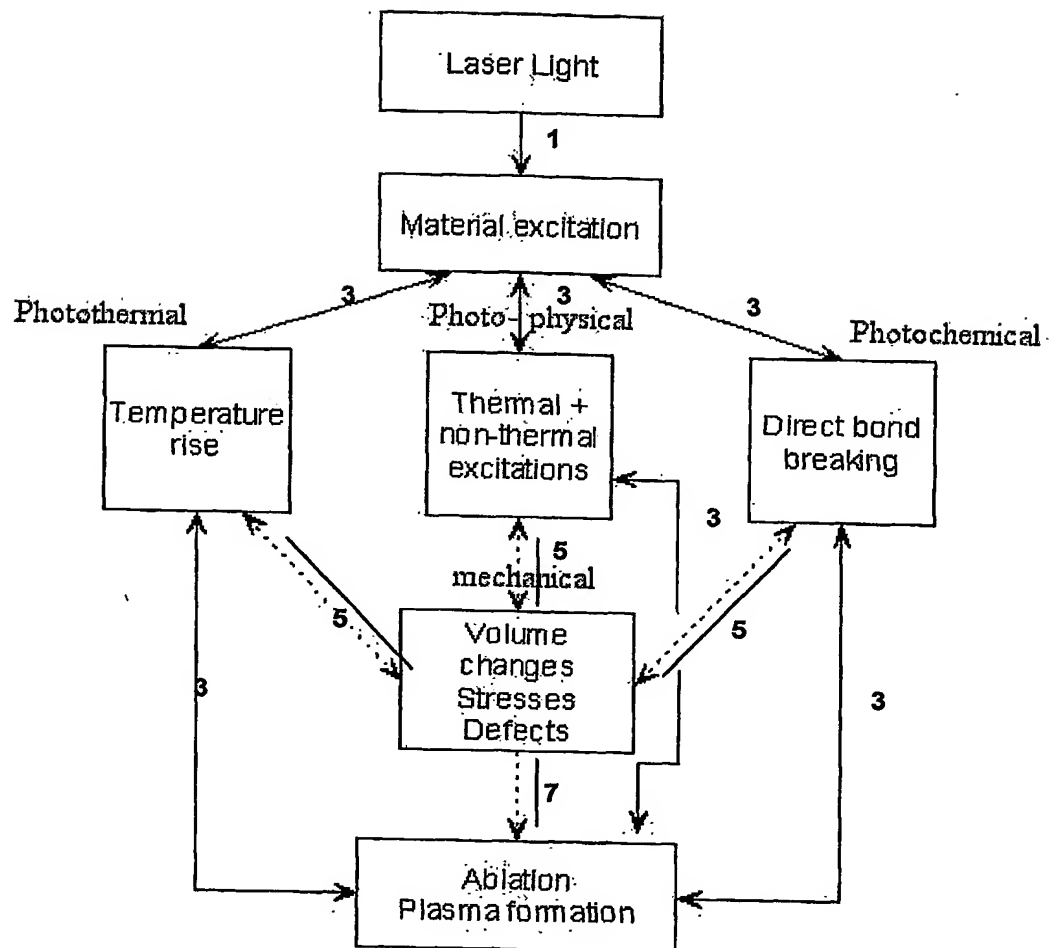


FIG. 12

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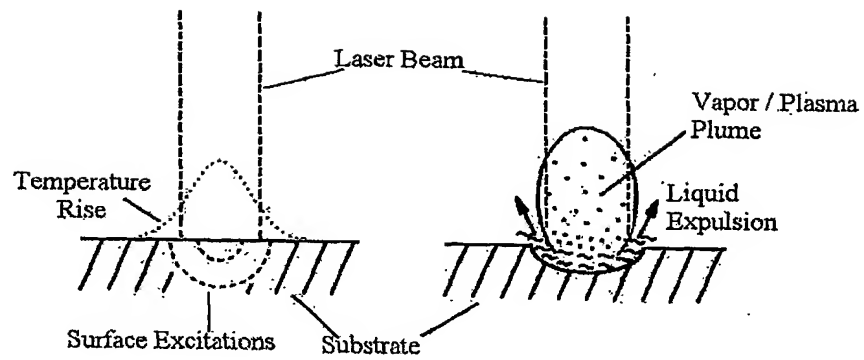


FIG. 13

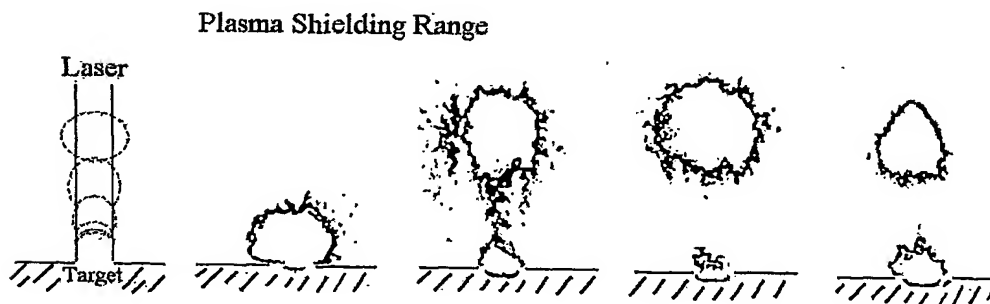


FIG. 14

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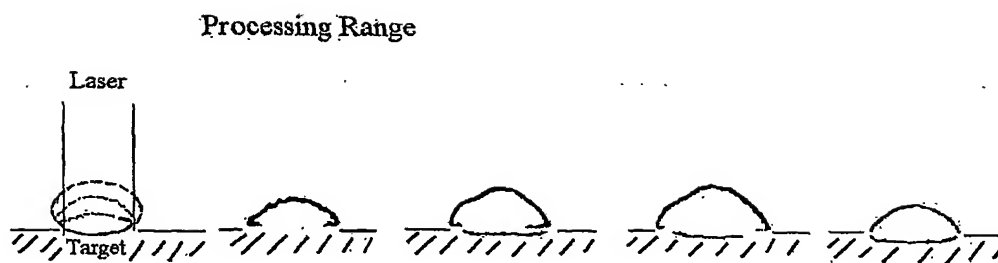


FIG. 15

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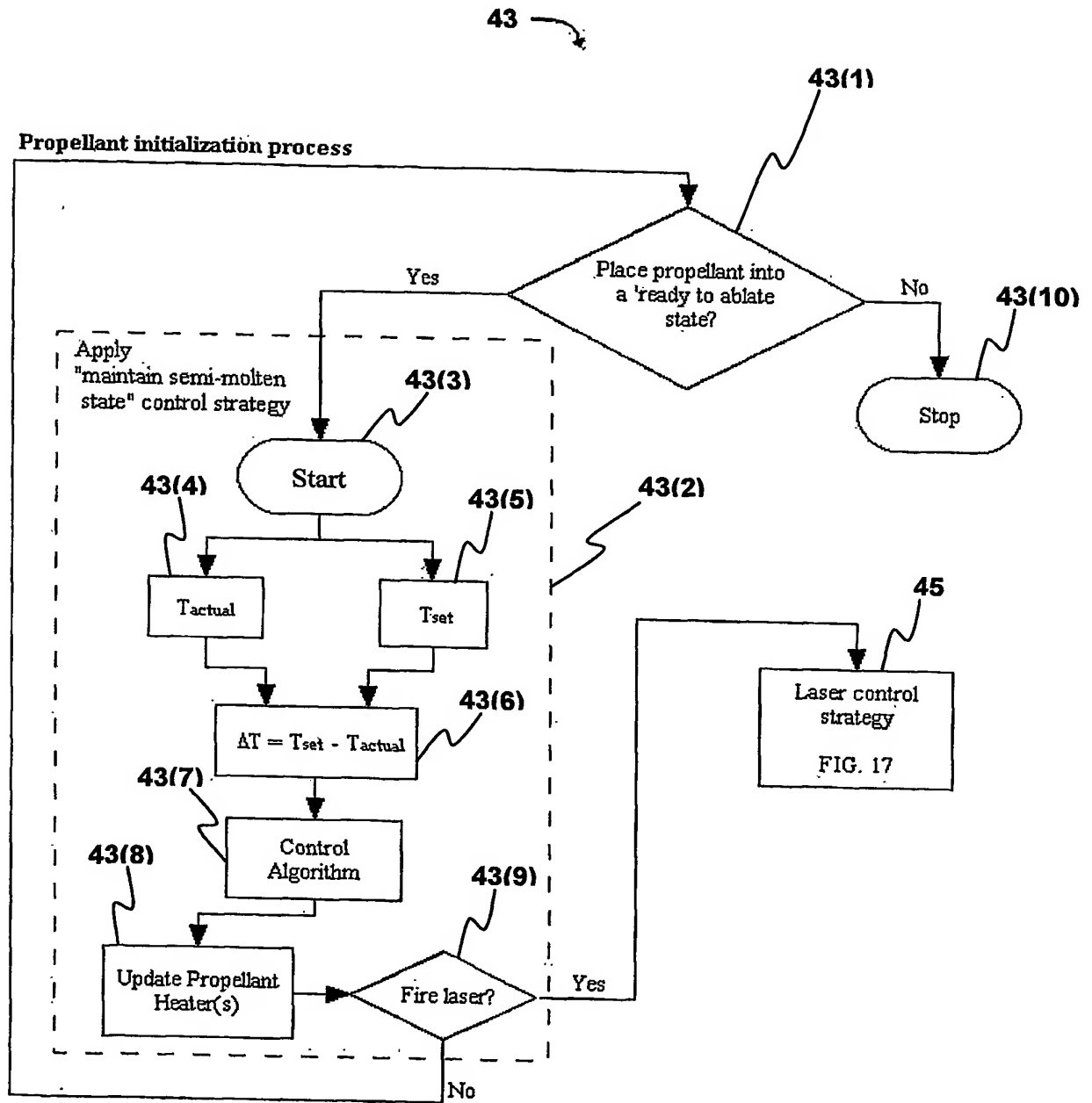


FIG. 16

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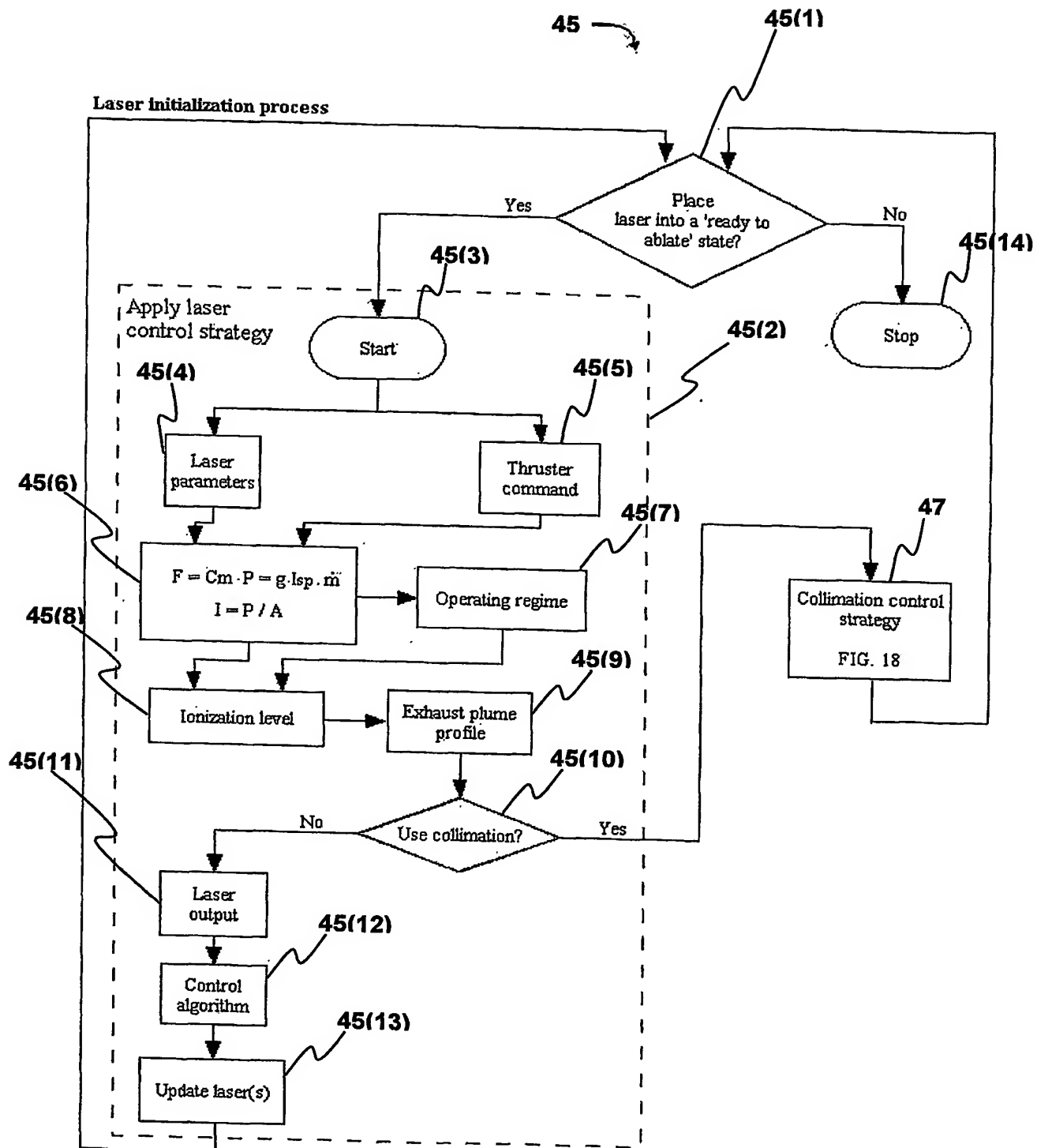


FIG. 17



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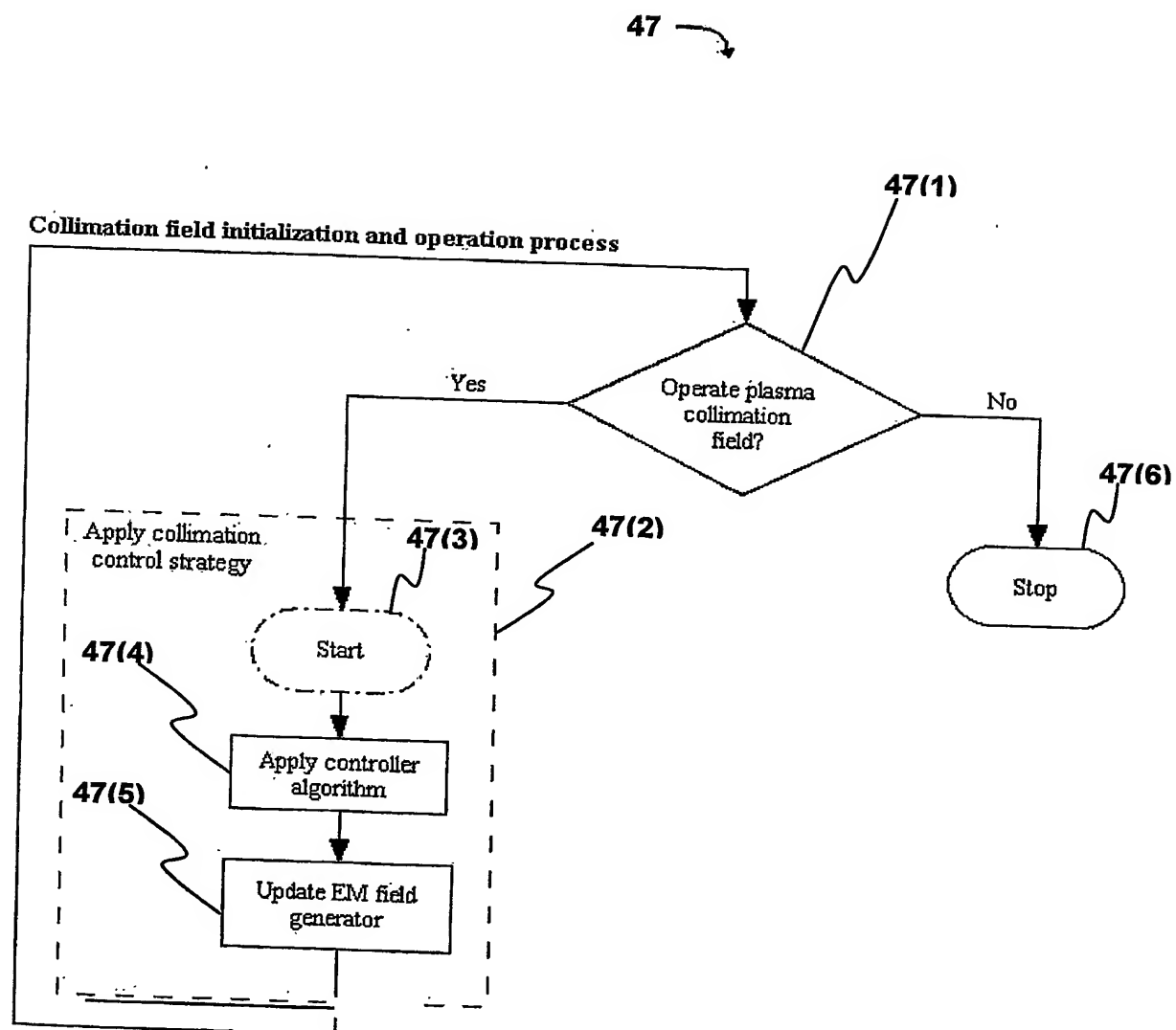


FIG. 18

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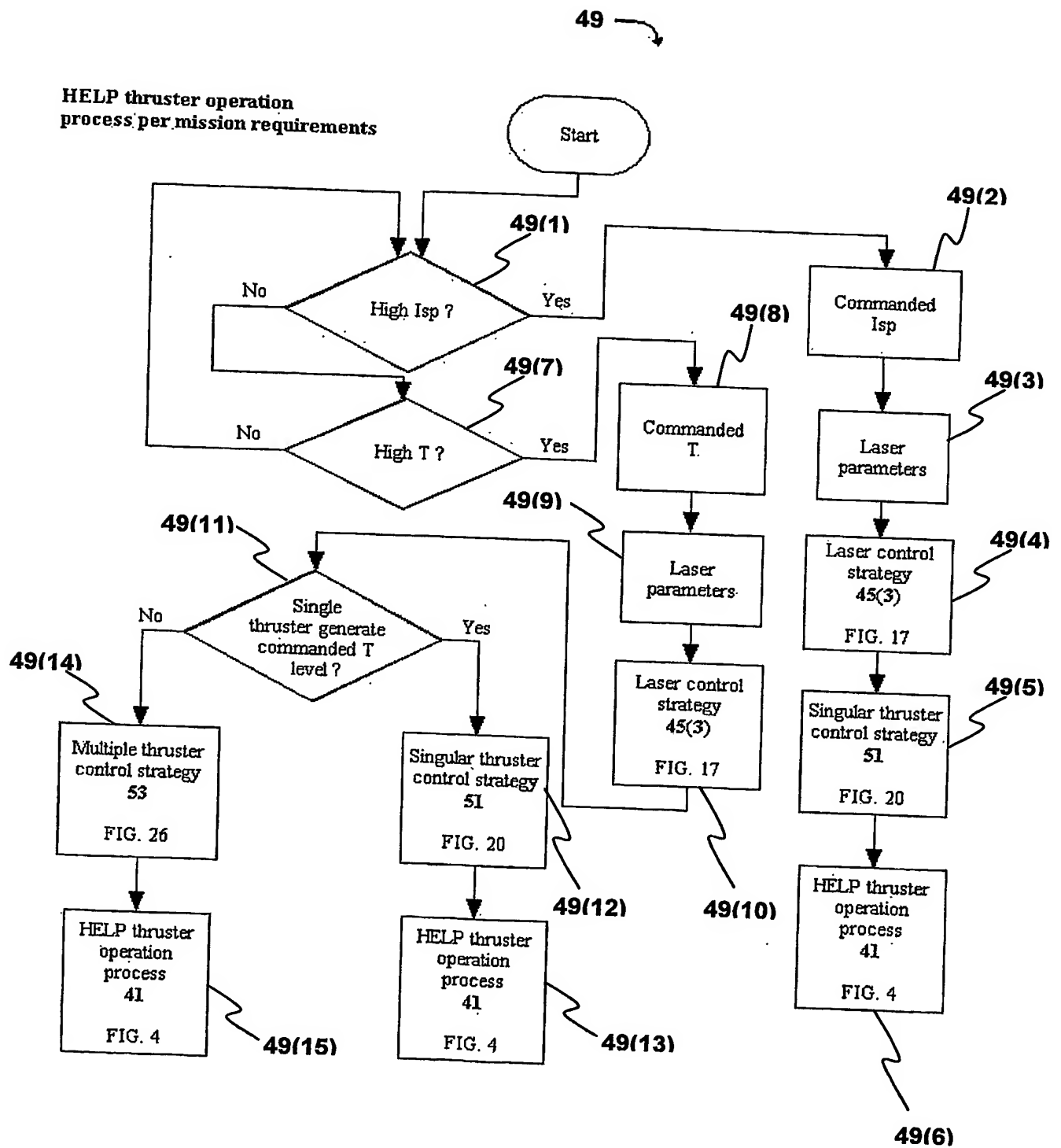
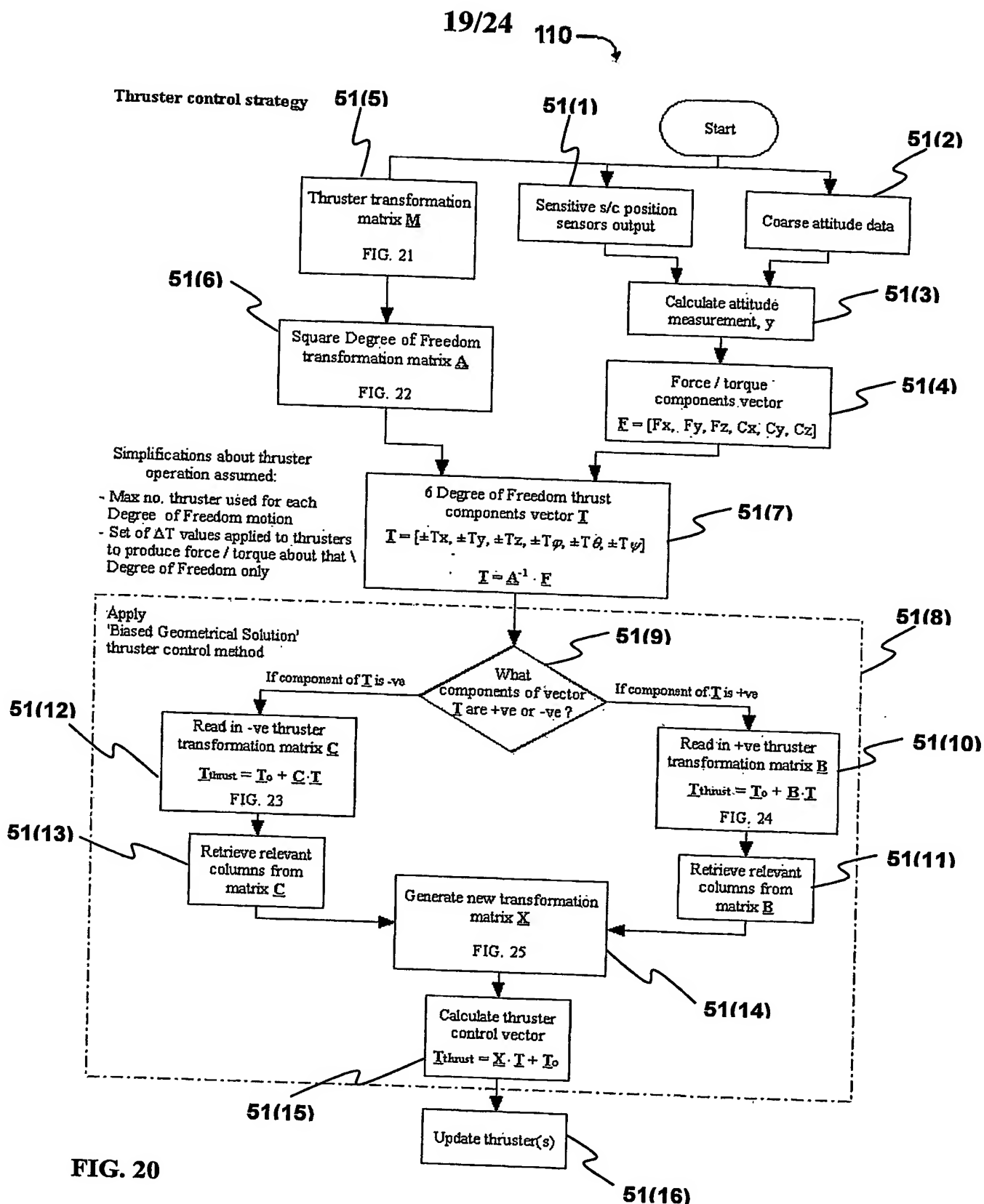


FIG. 19





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$$\underline{\mathbf{F}} = \underline{\mathbf{A}} * \underline{\mathbf{T}}$$

$\underline{\mathbf{F}}$	$\underline{\mathbf{A}}$						$\underline{\mathbf{T}}$
$F_x$	$(3\cos 70^\circ + 2\cos 20^\circ * \cos 30^\circ)$	0	0	0	0	0	$T_x$
$F_y$	0	$(3\cos 70^\circ + 2\cos 20^\circ * \cos 30^\circ)$	0	0	0	0	$T_y$
$F_z$	0	0	$(4\cos 20^\circ)$	0	0	0	$T_z$
$C_\phi$	0	0	0	$(2\cos 20^\circ * D + 2\cos 20^\circ * \cos 60^\circ * D)$	0	0	$T_\phi$
$C_\theta$	0	0	0	0	$(2\cos 20^\circ * D + 2\cos 20^\circ * \cos 60^\circ * D)$	0	$T_\theta$
$C_\psi$	0	0	0	0	0	$(4\cos 20^\circ * \cos 60^\circ * D)$	$T_\psi$

FIG. 22

$$\underline{\mathbf{T}}_{\text{thrust}} = \underline{\mathbf{C}} * \underline{\mathbf{T}} + \underline{\mathbf{T}}_0$$

$\underline{\mathbf{T}}_{\text{thrust}}$	$\underline{\mathbf{C}}$						$\underline{\mathbf{T}}$	Bias thrust $\underline{\mathbf{T}}_0$
	X	y	z	$\phi$	$\theta$	$\psi$		$\underline{\mathbf{T}}_0$
T1	0	0.5	0	0	2	1	$-T_x$	1
T2	0	0	1	0.5	0	0	$-T_y$	1
T3	0	1	1	0.5	0	1	$-T_z$	1
T4	0.5	1	0	2	0	0	$-T_\phi$	1
T5	0	1	1	0	0.5	0	$-T_\theta$	1
T6	1	1	1	0	0.5	1	$-T_\psi$	1
T7	1	0.5	0	0	0	1		+
T8	1	1	1	0.5	1	0		1
T9	1	0	1	0.5	1	1		1
T10	0.5	0	0	0	0	0		1
T11	1	0	1	1	0.5	0		1
T12	0	0	1	1	0.5	1		1

FIG. 23

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$$\underline{T}_{\text{thrust}} = \underline{B} * \underline{T} + \underline{T}_0$$

<u>T</u> thrust		<u>B</u>						<u>T</u>	<u>Bias thrust T<sub>0</sub></u>	
		x	y	z	φ	θ	ψ			<u>T<sub>0</sub></u>
T <sub>1</sub>		1	0.5	1	0	0	1			T <sub>0</sub>
T <sub>2</sub>		1	1	0	0.5	1	1	T <sub>x</sub>		1
T <sub>3</sub>		1	0	0	0.5	1	0	T <sub>y</sub>		1
T <sub>4</sub>		0.5	0	1	0	0	0	T <sub>z</sub>		1
T <sub>5</sub>		1	0	0	1	0.5	1	T <sub>φ</sub>		1
T <sub>6</sub>	=	0	0	0	0.5	0.5	0	T <sub>θ</sub>		1
T <sub>7</sub>		0	0.5	1	0	2	1	T <sub>ψ</sub>	+	1
T <sub>8</sub>		0	0	0	0.5	0	1			1
T <sub>9</sub>		0	1	0	0.5	0	0			1
T <sub>10</sub>		0.5	1	1	2	0	0			1
T <sub>11</sub>		0	1	0	0	0.5	1			1
T <sub>12</sub>		1	1	0	0	0.5	0			1
										1

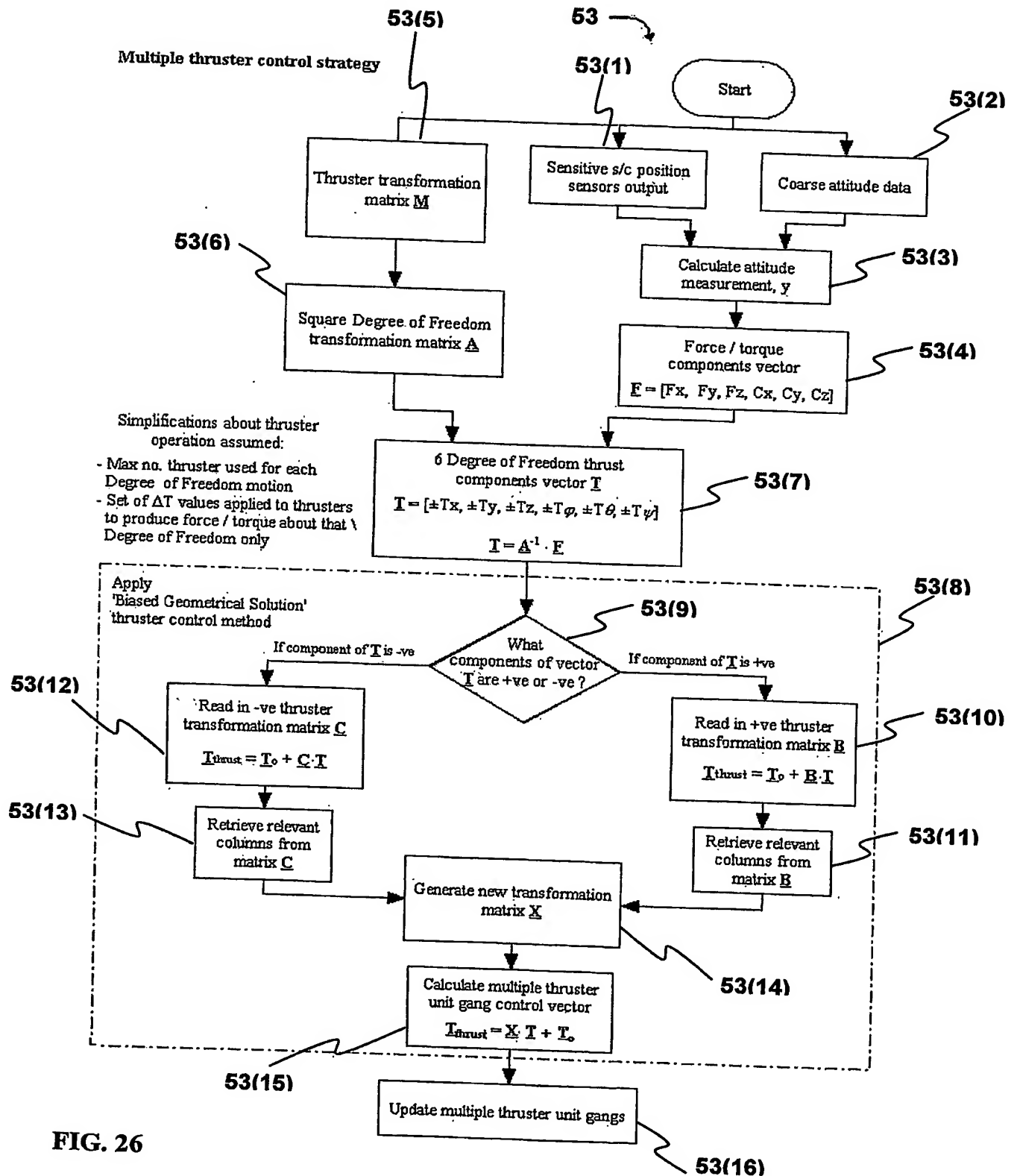
FIG. 24

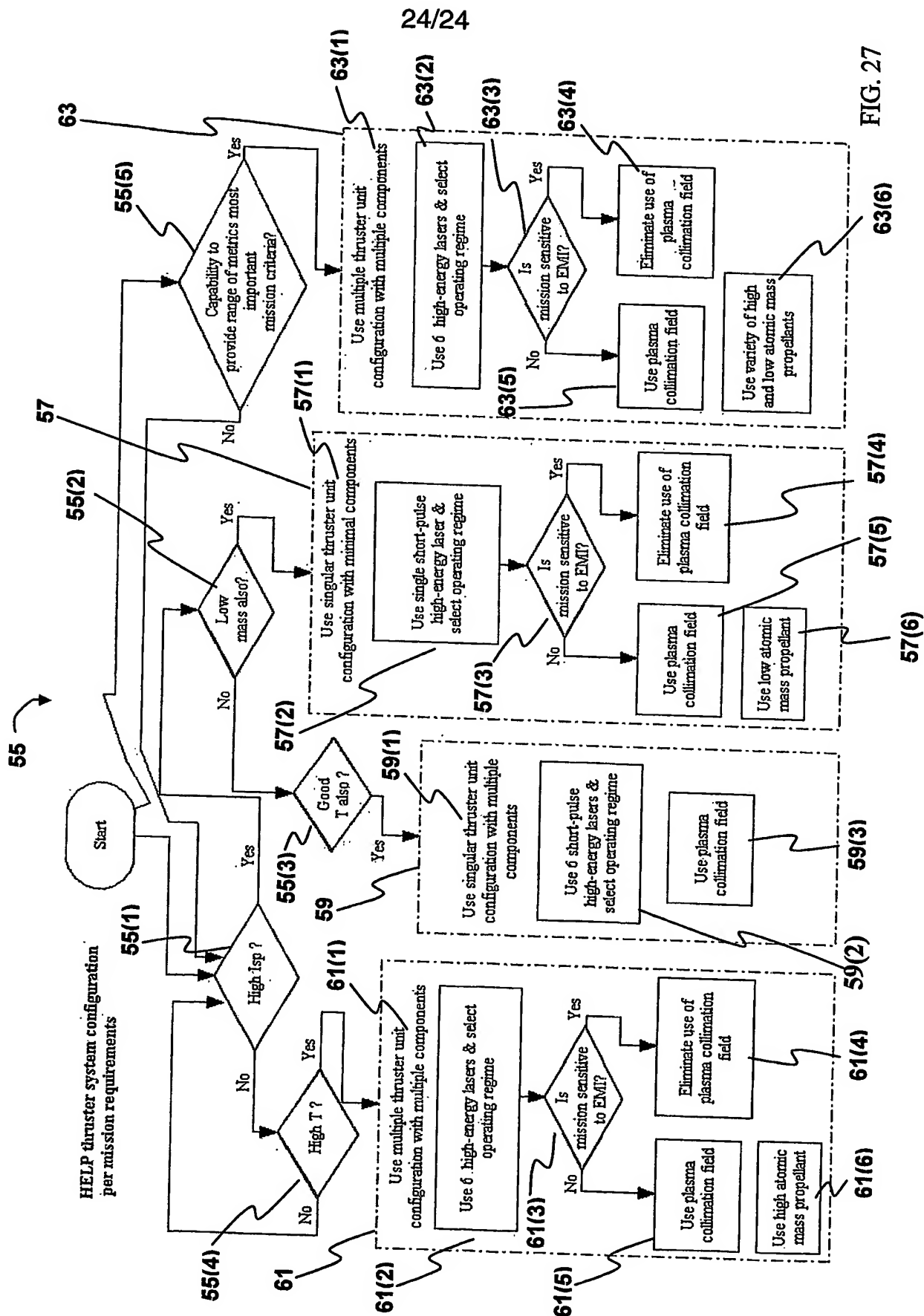
$$\underline{T}_{\text{thrust}} = \underline{X} * \underline{T} + \underline{T}_0$$

T <sub>thrust</sub>	X						T	Bias thrust T <sub>0</sub>	
	x	y	z	φ	θ	ψ		T <sub>0</sub>	
T <sub>1</sub>	0	0	0	0	0	0	-T <sub>x</sub>	1	
T <sub>2</sub>	0	0	0	0	0	0	-T <sub>y</sub>	1	
T <sub>3</sub>	0	0	0	0	0	0	-T <sub>z</sub>	1	
T <sub>4</sub>	0.5	0	0	0	0	0	-T <sub>φ</sub>	1	
T <sub>5</sub>	0	0	0	0	0	0	-T <sub>θ</sub>	1	
T <sub>6</sub> =	1	0	0	0	0	0	-T <sub>ψ</sub>	1	
T <sub>7</sub>	1	0	0	0	0	0		+	1
T <sub>8</sub>	1	0	0	0	0	0			1
T <sub>9</sub>	1	0	0	0	0	0			1
T <sub>10</sub>	0.5	0	0	0	0	0			1
T <sub>11</sub>	1	0	0	0	0	0			1
T <sub>12</sub>	0	0	0	0	0	0			1
									1

FIG. 25

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